

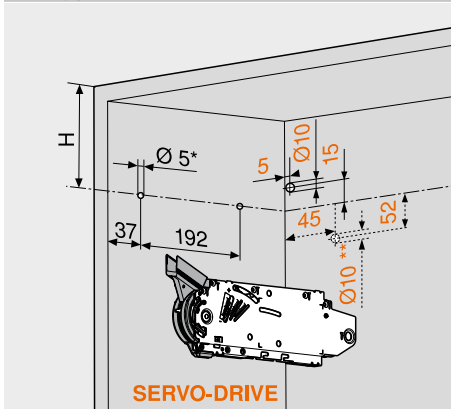
Wooden fronts and wide alu frames

Web code
DQD8YM

Planning

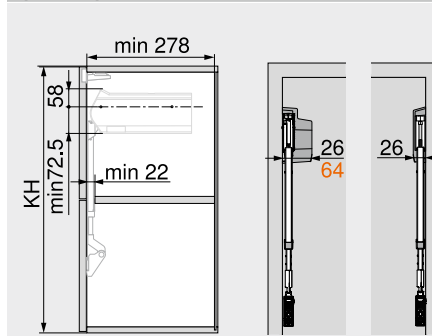
Symmetrical

Drilling position



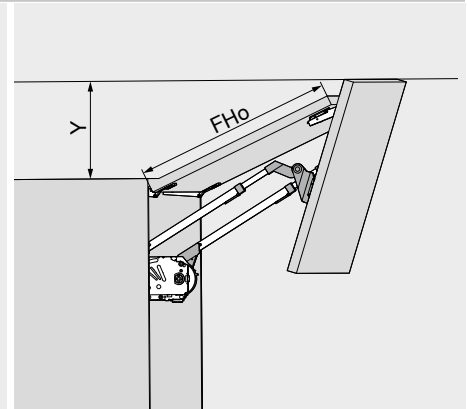
Cabinet height KH (mm)	H (mm)
480–549	KH x 0.3 – 28
550–1040	KH x 0.3 – 57
4 x chipboard screws Ø 4 x 35 mm	
Drilling for SERVO-DRIVE distribution cable, left only	
* Drilling depth 5 mm	
** Alternative drilling	

Space requirement



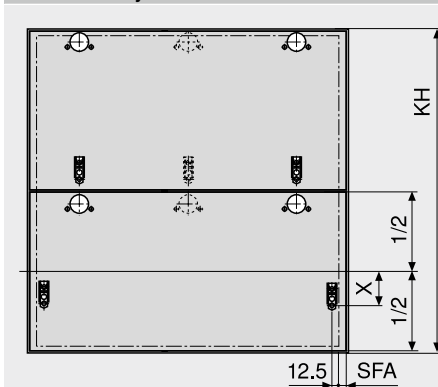
SERVO-DRIVE

KH Cabinet height



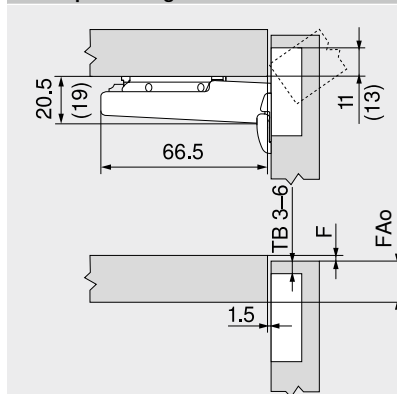
Opening angle stop	Y (mm)
Without	FHo x 0.44 + 38
104°	FHo x 0.24 + 34
83°	0
FHo	Upper front height

Front assembly



Cabinet height KH (mm)	X (mm)	
177H3100 177H3100E 177H3100E10 177H5100 175H3100 175H4100		175H5400 177H5400E
480–549	70	68
550–1040	47	45
SFA	Front overlay of the side panel	

CLIP top 120° hinge

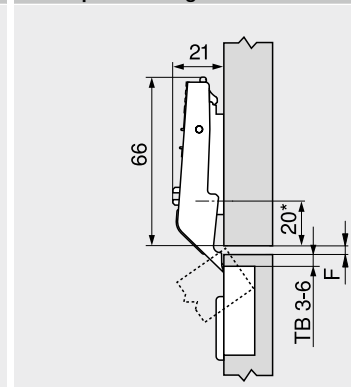


TB	Drilling distance
F	Gap
FAo	Upper front overlay
()	CLIP top 120° special hinge

Drilling distance TB

Front overlay FA (mm)																
MD	5	6	7	8	9	10	11	12	13	14	15	16	17			
0											3	4	5	6		
3							3	4	5	6						
6					3	4	5	6								
9	3	4	5	6												
MD Mounting plate spacing (mm)																
With the CLIP top 120° special hinge, the front overlay FA is always 2 mm larger																

CLIP top centre hinge

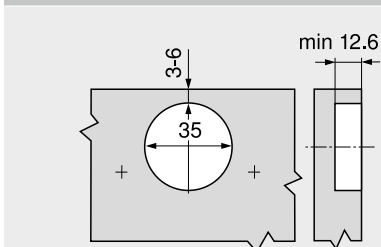


TB	Drilling distance
F	Min. gap 1.5 mm
*	37 mm for cruciform mounting plates (37/32)

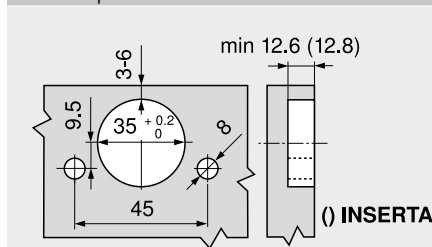
Drilling distance TB

Horizontal gap F (mm) between fronts																
MD	3	4	5	6												
0																
3																
6																
9																
MD	Mounting plate spacing (mm)															

Screw-on



INSERTA | EXPANDO



Hinge boss dimensions

